

PATENT APPLICATION

### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Rolf PFEIFER and Jialin SHEN

Application No.: 10/826,582

Filed: April 16, 2004

For: CERAMIC CASTING MOLD FOR CASTING METAL AND

PROCESS FOR PRODUCTION

Attorney Docket No.: 3926.081

Customer Number: 000041288

INFORMATION DISCLOSURE STATEMENT UNDER 37 C.F.R. \$1.97 and \$1.98

## Mail Stop Amendment

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

#### Sir:

In accordance with the duty of disclosure under 37 C.F.R. \$1.56, Applicants hereby notify the U.S. Patent and Trademark Office of the following documents for the above-identified application. Copies of the documents set forth below and listed on the attached Form PTO-1449, are provided herewith.

- 1. European Patent No. 0 431 924 B1
- 2. World Patent Application No. 90/03893
- 3. German Patent No. 100 14 950 C1
- 4. German Patent Application No. 198 09 657 A1
- 5. European Patent Application No. 0 968 776 A1
- 6. World Patent Application No. 00/42471

U.S. PATENT APPLICATION
SERIAL NO.: 10/826,582 ATTY DOCK: 3926.081
INFORMATION DISCLOSURE STATEMENT

- 7. World Patent Application No. 99/42421
- 8. U.S. Patent No. 5,204,055
- 9. European Patent No. 1 058 675 B1

Documents 1, 2 & 8 are in the English language. The relevancy of the Non-English documents is explained below.

## Document 3

Applicants are not aware of any English language document equivalent to or in the patent family of Document 3, other than an English language abstract which is attached below.

The document discloses a process for sintering green parts comprises surrounding the green part with a finely ground material which does not form a bond with the green part at the process temperature and sintering the part from below. The finely ground material is preferably sealed to avoid hollow chambers. The material is a ceramic powder.

## Document 4

Applicants are not aware of any English language document equivalent to or in the patent family of Document 4, other than an English language abstract which is attached below.

The document discloses a ceramic component is produced from an intermediate ceramic product (15) formed by repeated resin infiltration and incomplete pyrolysis of polymer-bonded ceramic layers. A ceramic component production process comprises forming an intermediate product (15) by successive operations od producing a layer from a ceramic powder and polymeric binder

U.S. PATENT APPLICATION SERIAL NO.: 10/826,582

INFORMATION DISCLOSURE STATEMENT

mixture, infiltrating with resin and then modifying the resin and the binder by pyrolysis to form pyrolysis residues which react with an infiltrate during a subsequent infiltration step to form ceramic material.

ATTY DOCK: 3926.081

# Document 5

Applicants are not aware of any English language document equivalent to or in the patent family of Document 5, other than an English language abstract which is attached below.

The document discloses a process for the rapid mfr. Of sand moulds and cores for use in foundries comprises: (i) forming the mould and/or core using stepwise structure; (ii) computer-controlled selective heating a thin, planar moulding material later using laser; (iii) repeating the selective radiating process for each freshly applied moulding material layer. The moulding material consists of: (a) a powdered, granular moulding base material from round, irregular moulded or angular splintery particles; and (b) a warm or hot hardenable binder. Component (a) is enclosed by component (b), or components (a) and (b) are mixed, and component (a) remains chemically inert during the above prodn. process.

#### Document 6

Applicants are not aware of any English language document equivalent to or in the patent family of Document 6, other than an English language abstract which is attached below.

The document discloses the invention concerns a pasty ceramic composition for making an element by fast prototyping,

U.S. PATENT APPLICATION
SERIAL NO.: 10/826,582
INFORMATION DISCLOSURE STATEMENT

ATTY DOCK: 3926.081

containing at least a ceramic powder, at least a light-curing resin, at least a photoinitiator, optionally additives, characterized in the composition is capable of shear rate thinning and has a selected yield point. The invention is useful for making an element by fast prototyping.

### Document 7

Document 9 is an English language document equivalent to or in the patent family of Document 7. An English language abstract is attached below.

The document discloses the invention concerns prototyping method by solid phase sintering, using a laser, of a powder or a mixture of powders, in particular ceramic. invention is characterized in that it comprises steps which in obtaining a succession of superposed digitized section (10) of an object (12) to be produced, from a threedimensional representation of said object; then in spreading in the form of a fine layer (14) the powder or mixture of powders heated to a temperature close to solid phase temperature of said powder or mixture of powders; and finally in bringing the later (14) to the sintering temperature by scanning with a laser beam (16) said layer such that a selected part (18) of the powder, corresponding to one of the digitized sections (10') of the object (12) to be produced, is sintered in solid phase by the additional energy supplied by the laser, the last two steps being repeated until all the digitized superposed sections of the object to be produced are obtained. The invention also concerns the associated device.

U.S. PATENT APPLICATION
SERIAL NO.: 10/826,582
INFORMATION DISCLOSURE STATEMENT

ATTY DOCK: 3926.081

#### Document 9

Document 9 is a Patent Family Member of Document 7.

The present Information Disclosure Statement is being filed after three months from the application's filing date and before the mailing date of the first Office Action on the merits, therefore no Certification Under 37 C.F.R. §1.97(e) or fee under 37 C.F.R. §1.17(p) is required.

The submission of the listed documents is not intended as an admission that any such document constitutes prior art against the claims of the present application. Applicant does not waive any right to take any action that would be appropriate to antedated or otherwise remove any listed document as a competent reference against the claims of the present application.

Applicant respectfully requests that the listed documents be considered by the Examiner and be made of record in the present application and that an initialed copy of Form PTO-1449 be returned in accordance with MPEP §609.

Respectfully submitted,

Stephan A. Fendorf Reg. No. 32, 665

Pendorf & Cutliff 5111 Memorial Highway Tampa, Florida 33634-7356 (813)886-6085

Dated: July 22, 2004

U.S. PATENT APPLICATION

ATEM STEERIAL NO.: 10/826,582

INFORMATION DISCLOSURE STATEMENT

ATTY DOCK: 3926.081

#### CERTIFICATE OF MAILING AND AUTHORIZATION TO CHARGE

I hereby certify that the foregoing INFORMATION DISCLOSURE STATEMENT Form PTO-1449, including nine (9) documents, for U.S. Application No. 10/826,582 filed April 16, 2004, were deposited in first class U.S. mail, postage prepaid, P.O. Box 1450, Alexandria, VA 22313-1450, on **July 22, 2004**.

The Commissioner is hereby authorized to charge any additional fees which may be required at any time during the prosecution of this application without specific authorization, or credit any overpayment, to Deposit Account No. 16-0877.

tephan A. Pendor

## 

*EXAMINER INITIAL	REF	DOCUMENT NUMBER	DATE	NAME	CLASS	SUBCLASS	FILING DATE IF APPROPRIATE
	- 4					_	
				-			
							-
	· · · · ·			EODEION DATENT DOCUMENTO			····

#### FOREIGN PATENT DOCUMENTS

l R	DOCUMENT NUMBER	DATE	COUNTRY	CLASS	SUBCLASS	Translation			
				CEASS		YES	NO		
	0 431 924 B1	1/31/1996	Europe	B29C	39/42	1			
	90/03893	4/19/1990	World	B44C	1/22	J			
	100 14 950 C1	5/3/2001	Germany	B22F	3/10		7		
	198 09 657 A1	9/9/1999	Germany	C04B	35/622		7		
	0 968 776 A1	1/5/2000	Europe .	B22C	1/00		~		

OTHER DOCUMENTS (Including Author, Title, Date, Pertinent Pages, Etc.)

	(======================================				

EXAMINER

DATE CONSIDERED

EXAMINER: Initial if citation considered, whether or not citation is in conformance with MPEP Section 609; Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.

SHEET

PEV					Docket Number (Optional) Application Number 3926.081 10/826,582					
INFORMATION DISCLOSURE CITATION  2 6 2004 E (Use several sheets if necessary)					Applicant(s) Rolf Pfeifer et al.					
JUL 2 6 2004 (Use several sheets if necessary)				Filing Date Group Art Unit 4/16/2004						
					TENT DOCUMENTS					
*FYAMINED			DATE			CLASS	SUBCLASS	FILING IF APPRO		
		5,204,055	4/20/1993	Sachs et al.		B22F	7/02	IFAFFRO	FRIATE	
				Ý.						
									_	
				FOREIG	N PATENT DOCUMEN	rs				
	REF	DOCUMENT NUMBER	DATE		COUNTRY	CLASS	SUBCLASS	Trans YES	NO	
		00/42471 A1	7/20/2000	World		G03C	9/08		<b>\</b>	
		99/42421 A1	8/26/1999	World		C04B	35/64		1	
		1 058 675 B1	9/10/2003	Europe		C04B	35/64		1	
		· · · · · · · · · · · · · · · · · · ·		OTHER I	OOCUMENTS (Includ	ling Author, Title, I	Date, Pertinent Pa	ges, Etc.)		
									!	
								<u>.</u>		
EXAMINER					DATE CONSIDERED					
		al if citation considered, whether clude copy of this form with next			ce with MPEP Section 60	9; Draw line thro	ugh citation if not	in conform	ance and	
Form PTO A920  P094/REV/04  Patent and Trademark Office *U.S. DEPARTMENT OF COMMERCE								4 D T 4 S 1 T 6 T		

(also form PTO-1449)

SHEET